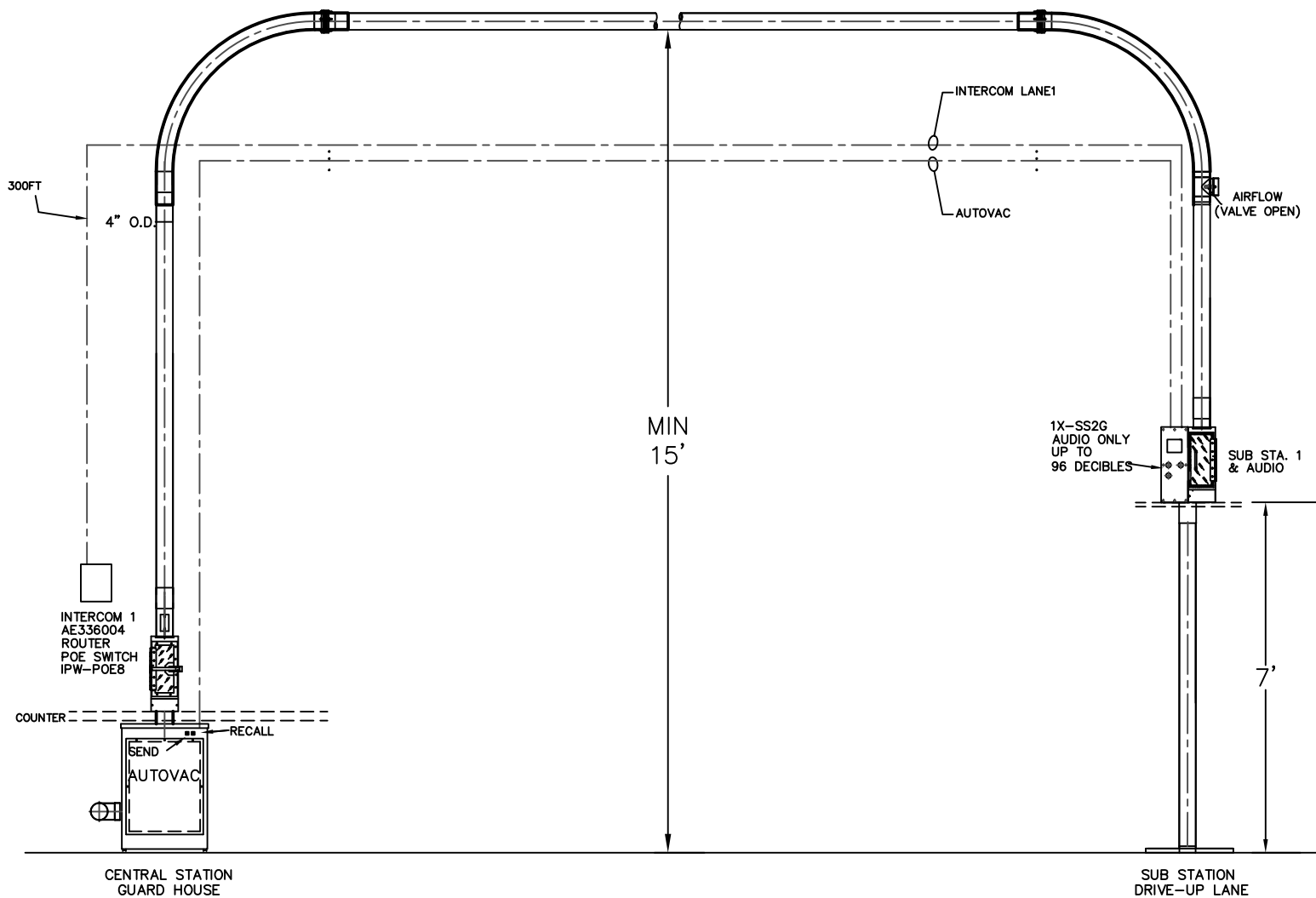




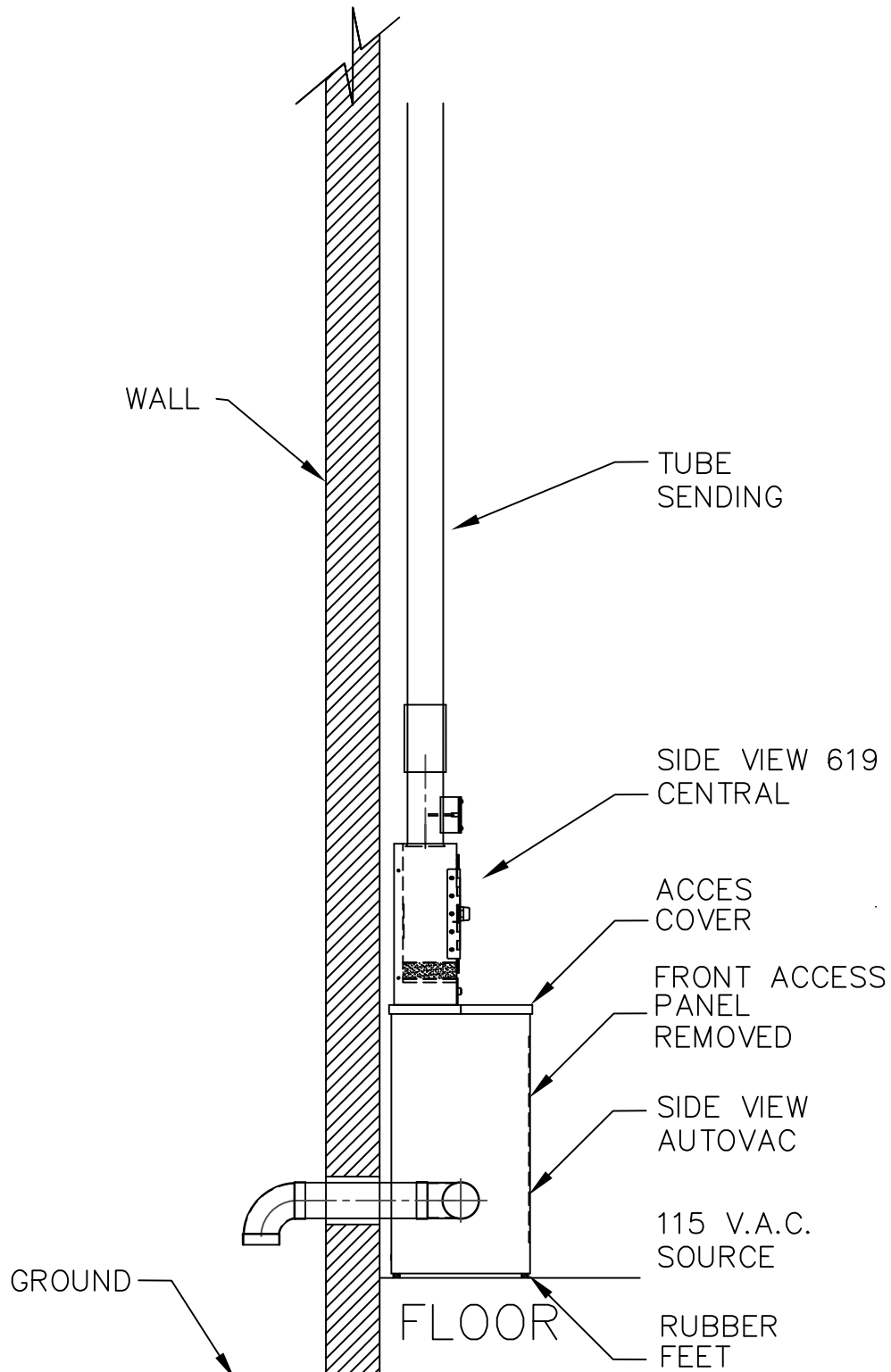
SCHEMATIC VIEW KELLY AUTOVAC SYSTEM OVERHEAD

SOFT DELIVERY AUTOVAC SYSTEM

KELLY systems
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OUTSIDE AIR ROUTING



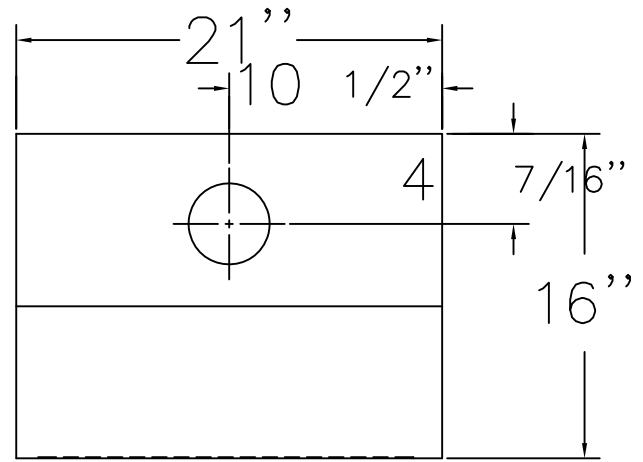
CENTRAL
STATION

CENTRAL STATION OUTSIDE AIR ASSY

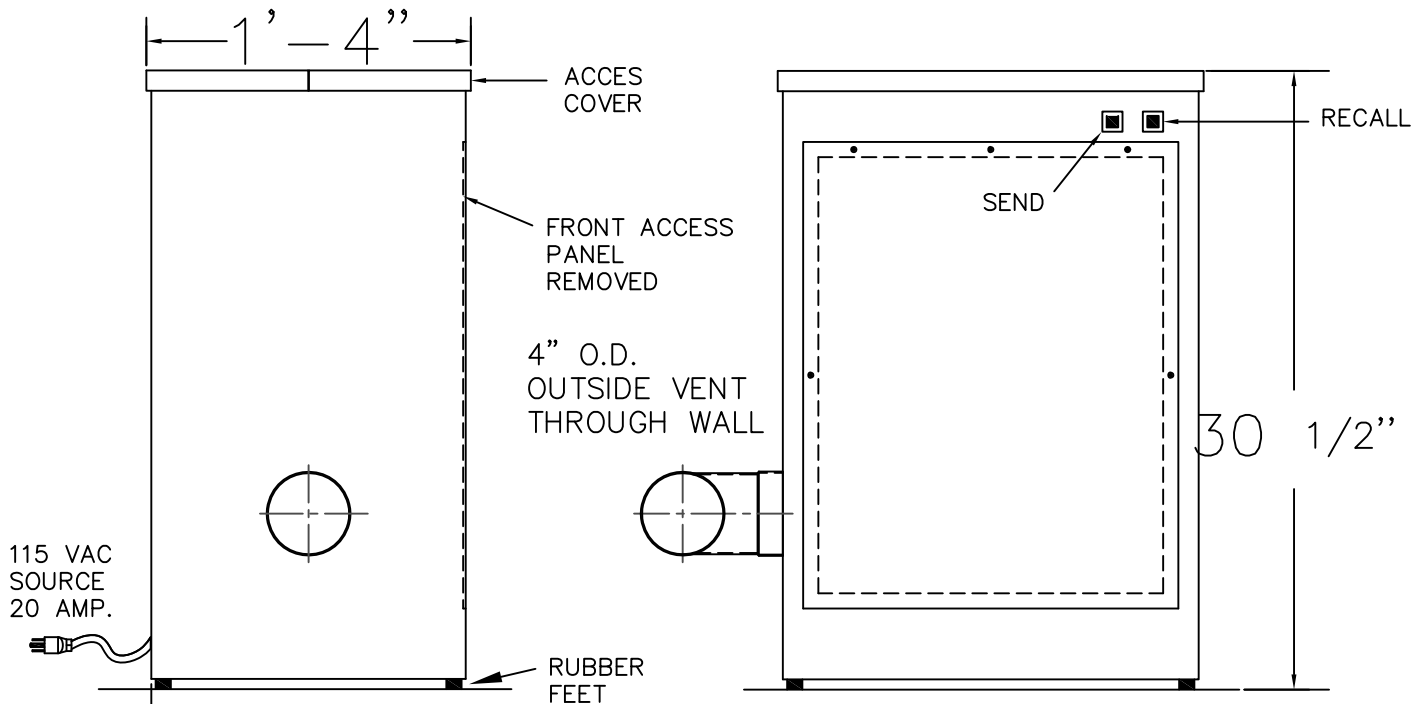
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SINCE 1904

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NO.	PART NO.	RQ	DESCRIPTION
1	AEA48544	1	MOTOR PLATE ASSY FOR K-VALVE
2	ALA84451	1	K-VALVE ASSY COMPLETE
3	AE635034	1	POWER SUPPLY
4	AEA044077	1	AUTOVAC CONTROL BOARD
5	AE751022	1	TIMER DELAY BINARY
6	ABA61422	1	POWER PAX ASSY COMPLETE
7	AEA044079	4	BOARD ASSY
8	AE049065	1	BRUSHES
9	AE484022	2	MOTOR
10	AEA602050	4	WIRING



TOP VIEW



SIDE VIEW

FRONT VIEW

A114101 AUTOVAC POWER UNIT

AUTOVAC POWER 2 BLOWER UNIT

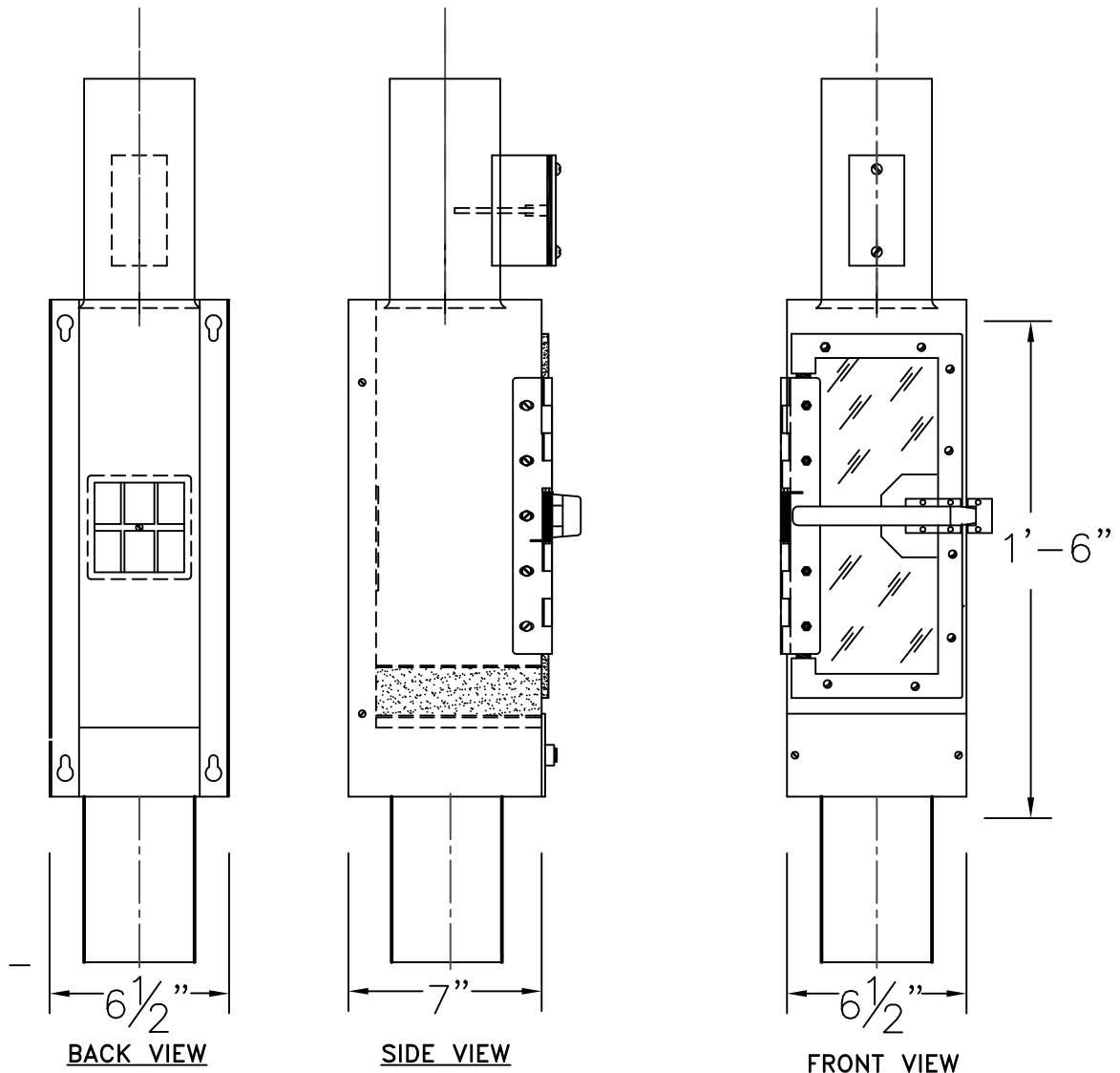
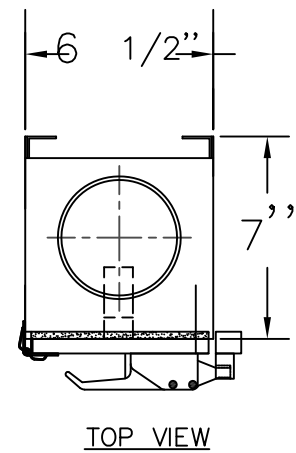
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SINCE 1904

NO.	PART NO.	RQ	DESCRIPTION
1	AS481007	1	LEVER LATCH
2	ATP04301	1	DOOR GASKET
3	ATP02035	1	PLEX DOOR W/HOLES
4	ATA02451	1	DOOR, HINGE, FRAME, LOCK
5	ATA09801	1	SLING W/ HARDWARE
6	ATP50002	1	SPRING/HINGE ASSY
7	AEA605405	1	STD. PUSHBUTTON ASSY
8	ATA13051	1	CARRIER HOLDER CPML.



A444264 CENTRAL TERMINAL

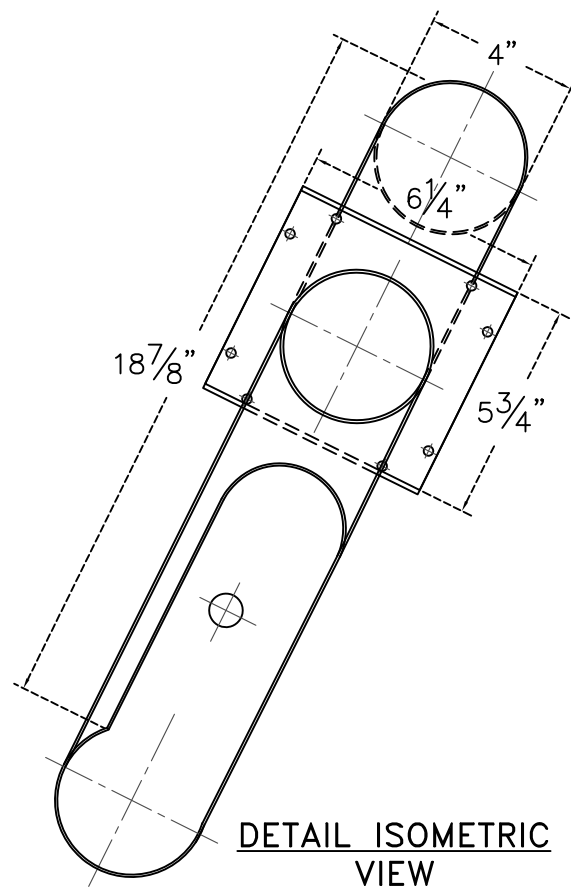
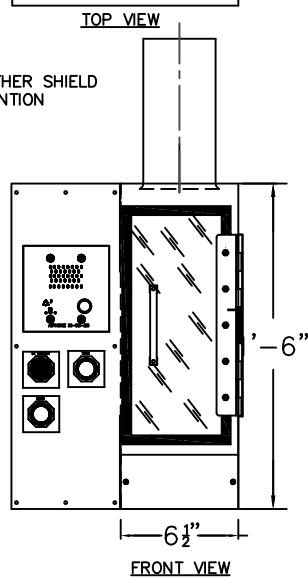
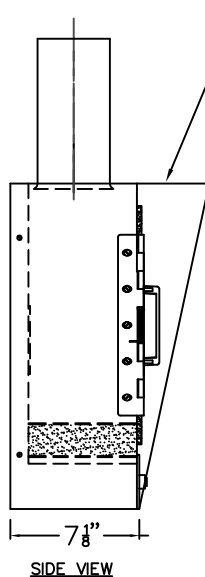
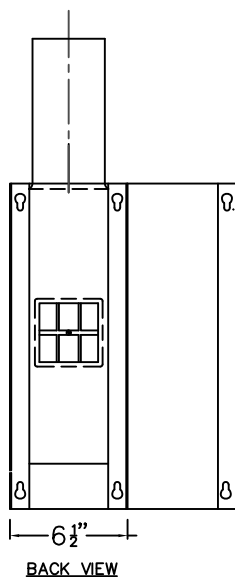
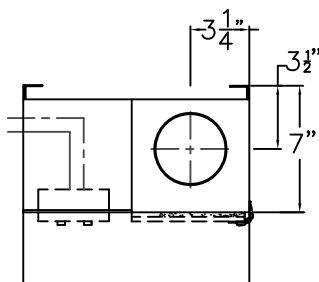
CENTRAL STATION ASSY

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SUB TERMINAL
ATA02468
 DRIVE THRU "619"
 SCALLOPED TOP

NO.	PART NO.	RQ	DESCRIPTION
1	ATP07001	1	PULL HANDLE
2	ATP04201	1	DOOR GASKET
3	ATP02035	1	PLEX DOOR W/HOLES
4	AS010130	2	SPRING KEL2020
5	ATP70002	1	PAD 1 3/4" x 6" x 6"
6	AOP338001	1	HINGE ASSY
7	AE605129	1	PUSHBUTTON ASSY
8	AS010130	2	SPRING
9	ATA02468	1	SCALLOPED TREM TOP



A444207 SUB STATION TERMINAL

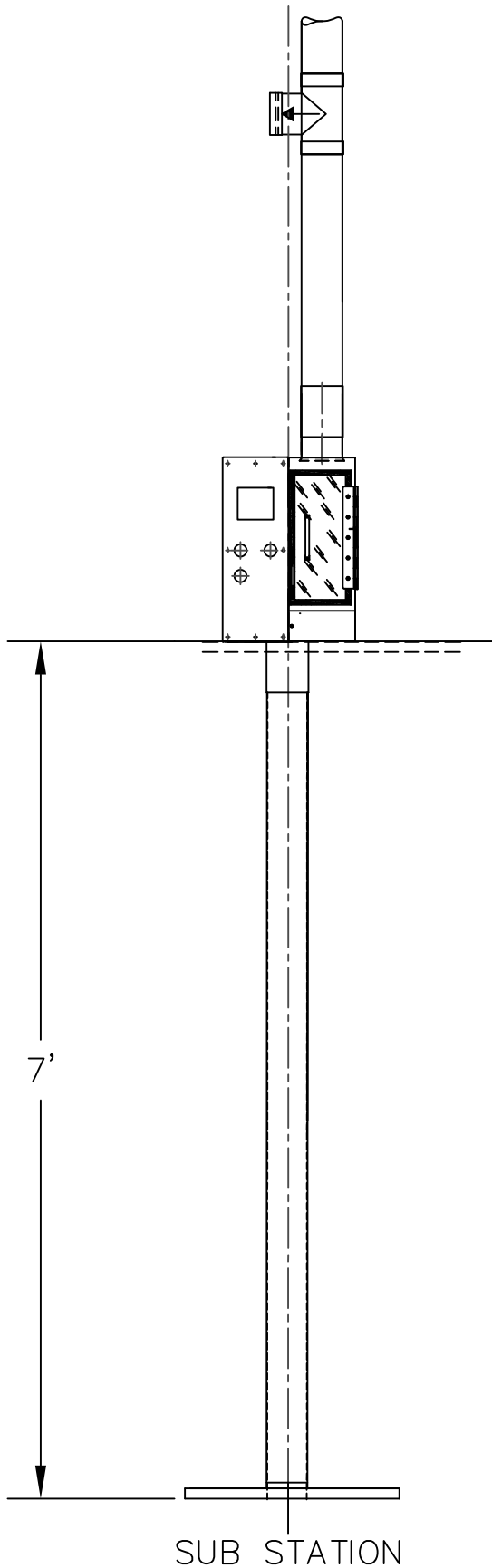
SUB STATION ASSY

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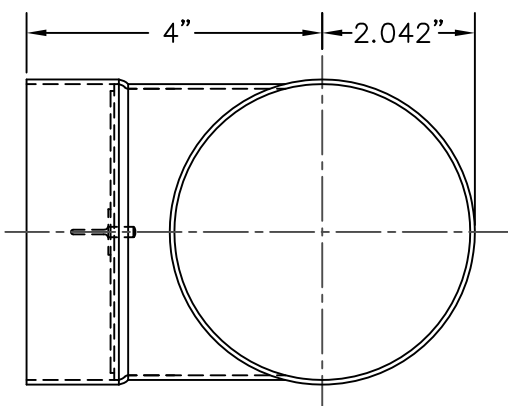
SUB STATION PEDESTAL ASSY

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SINCE 1904

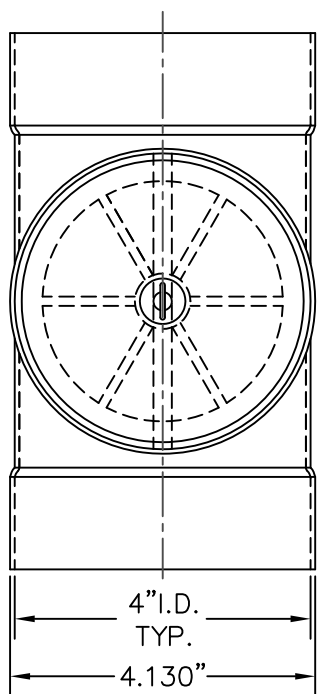
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Rev.

No. A1150-E6

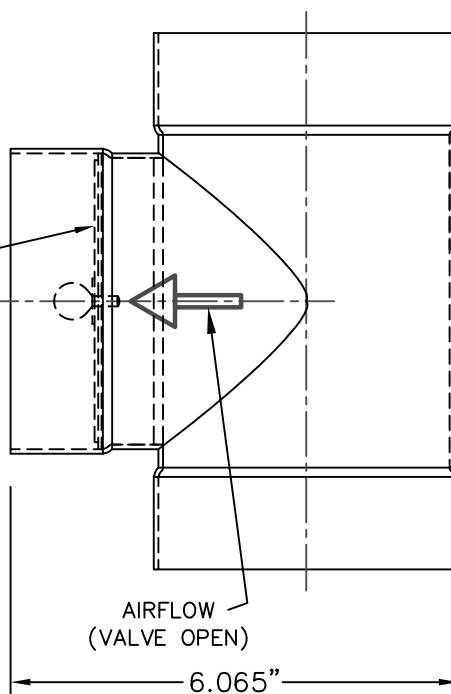


TOP VIEW



FRONT VIEW

STEEL DISK
ALP19401
&
DIAPHRAGM
ALP19403



AIRFLOW
(VALVE OPEN)

SIDE VIEW

ALA84432 4" O.D. PRESSURE RELIEF VALVE

PRESSURE RELIEF VALVE

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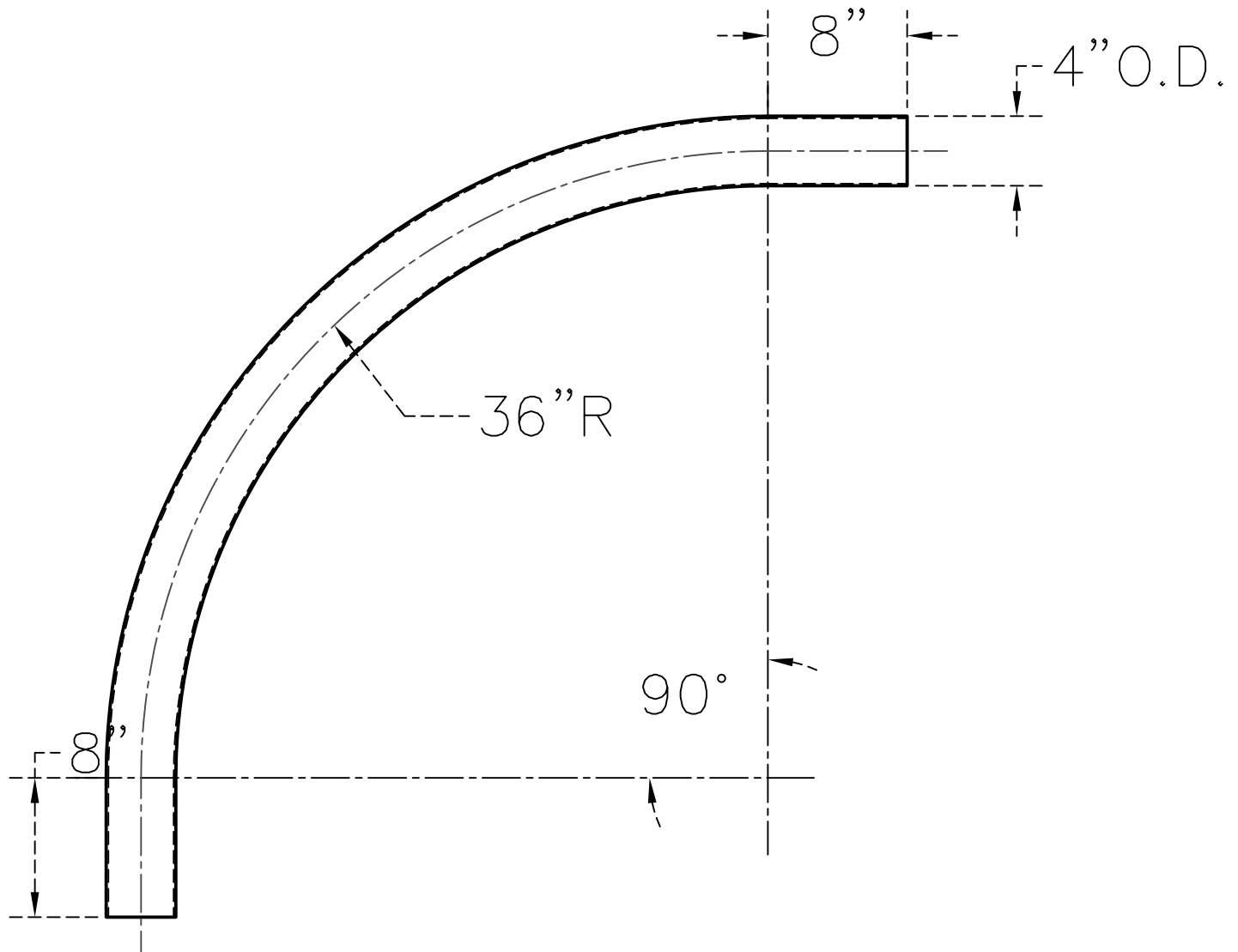
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ALP08401 ALUMINUM 4" BEND @ 36 RADIUS 90 DEG.

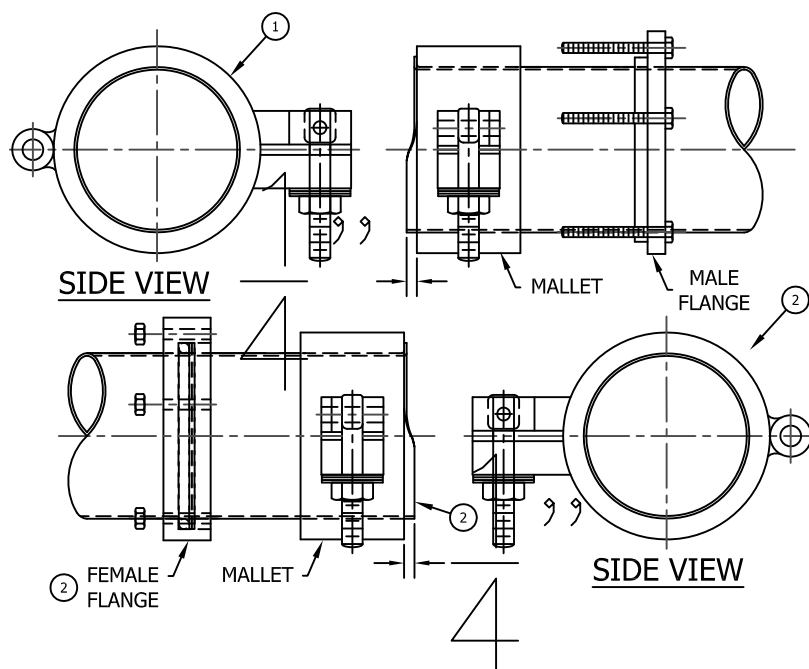
36" RADIUS 90 DEGREE ALUM. BEND

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SINCE 1904

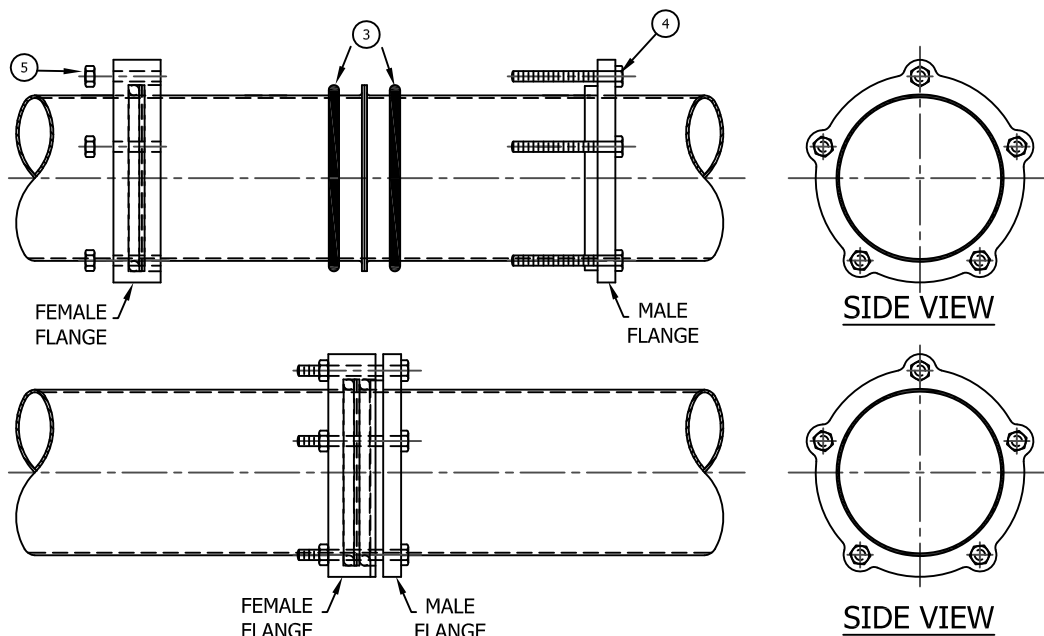
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NO.	PART NO.	RQ	DESCRIPTION
1	ALA79401	1	FLANGE MALLET ASSY
2	ALP24401	2	MALE & FEMALE SET
3	ALP28401	2	"O" RINGS
4	AS001013Q69	2	SCREW 1/4-20 x 2-1/4"
5	AS002008Q	1	NUT 1/4-20 HEX



1. CLEAN SCALE, BURRS, DIRT, OR GREASE FROM JOINT AREAS, SLIDE MALE FLANGE AND RUBBER "O" RING OVER ONE OF THE TUBE END. CLAMP FLARING VISE $\frac{1}{4}$ " FROM END AND USE MALLET TO FORM A 90° FLANGE AROUND TUBE END.
2. SLIDE FEMALE FLANGE AND ANOTHER "O" RING OVER ADJUSTMENT TUBE END (OR BEND) AND FLANGE IN THE SAME WAY.
3. BUTT THE TWO TUBE ENDS TOGETHER.
4. TIGHTEN SCREWS EVENLY. DO NOT OVERTIGHTEN.

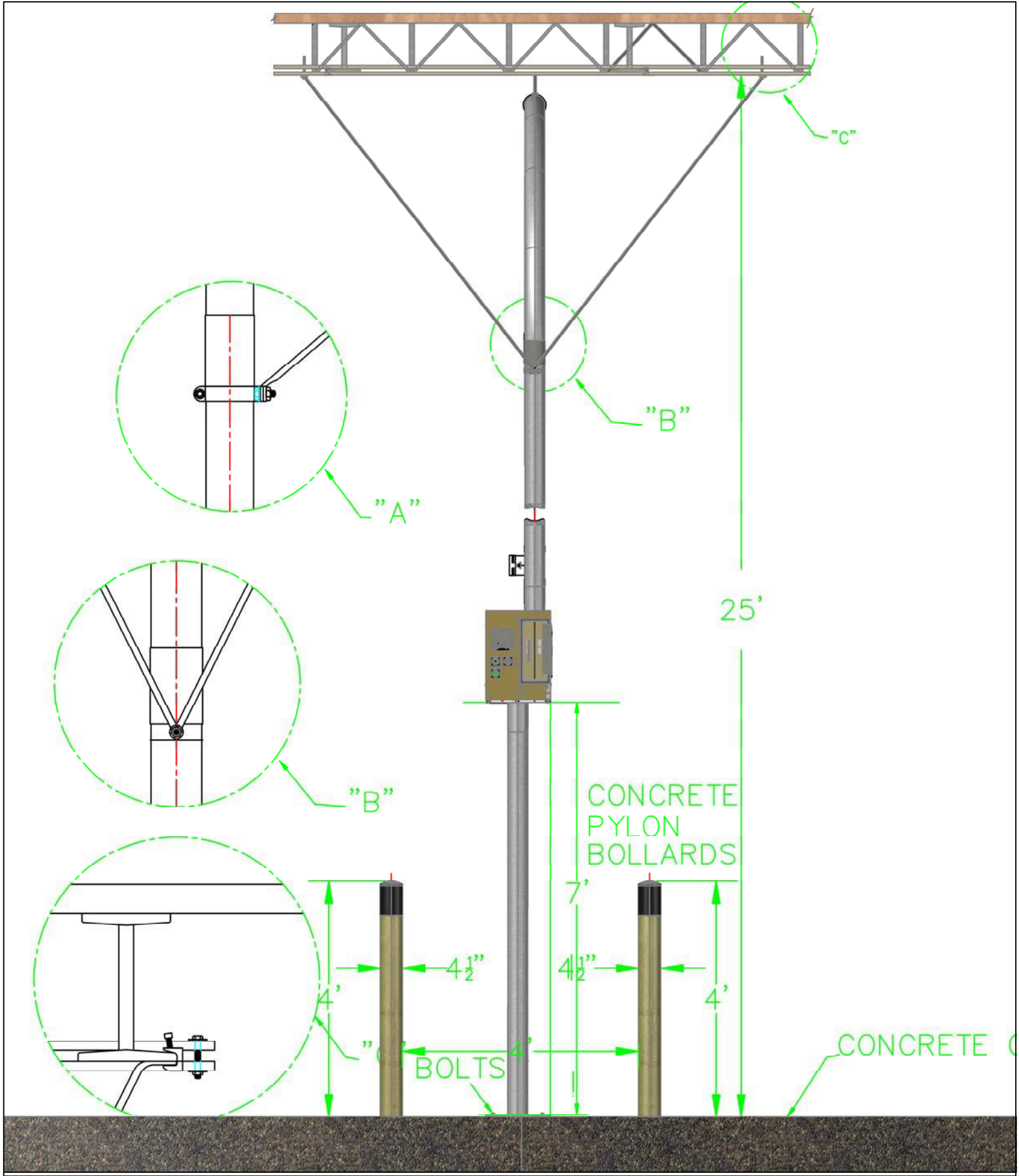
5 BOLT FLANGED COUPLING

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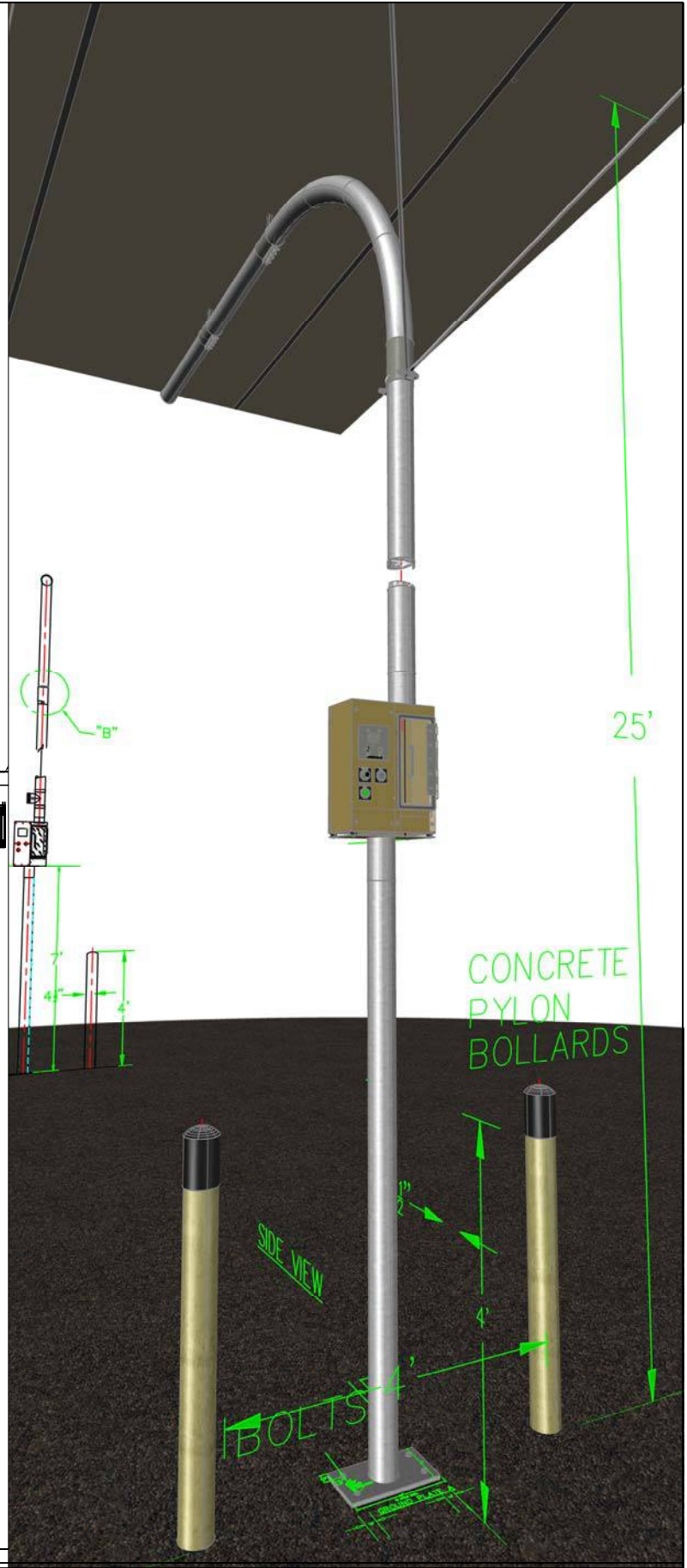
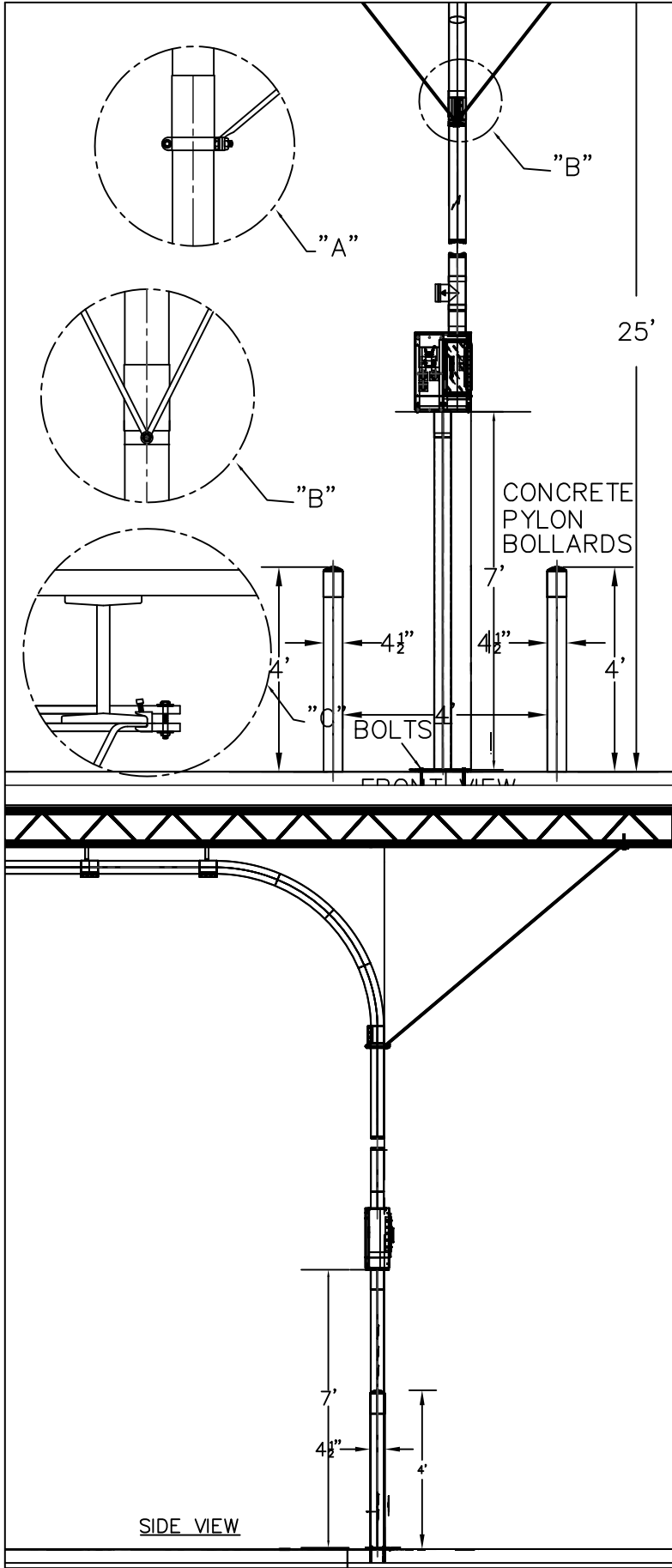
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No. A1150-E9



SUB-STATION STANDARD ARRANGEMENT

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		No.	A1150-E10



SUB-STATION STANDARD PERSPECTIVE VIEW

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